

QuadPod

The QuadPod is Redflow's scalable energy storage solution for large residential, small commercial & industrial or remote/agricultural applications. Capable of delivering up to 40 kWh of energy from the 4 ZBM3 hybrid flow batteries housed and pre-wired in the custom designed enclosure.

The solution provides battery management, electrical protection and optional power conditioning, enabling safe and reliable energy delivery for on- or off-grid applications.

Key applications

- + Peak shaving
- + Renewables integration
- + Backup power
- + Bulk energy shifting
- + Smart grid support
- + On- & off-grid microgrid



INTEGRATED HYBRID INVERTER

Available as a nominal 40 kWh/12 kW @ 48 Vdc base unit. Designed for customisable use or with the option of a selected hybrid inverter built-in, simplifying integration with other generating sources such as solar PV, wind or backup generator.

TECHNOLOGY

- + Battery type: Zinc-bromine hybrid flow battery (ZBM3).
- + Architecture: 4 parallel connected ZBM3, 10 kWh batteries.
- + **Battery management:** Incorporated Battery Management System (BMS).

ELECTRICAL RATINGS

- + Base unit: 40 kWh/12 kW @ 48 Vdc (nominal, floating)
- + Integrated unit: 40 kWh/12 kW (50 Hz, 3-phase, 230/400 Vac) or 40 kWh/12 kW (60 Hz, split-phase, 120/240/208 Vac)
 (US only).

PERFORMANCE

+ Rated discharge power:

Up to 12 kW (cont.) or 20 kW (peak) @ 48 Vdc or Up to 12 kW (cont.) @ selected AC voltages. (1) (Nominally 2.5 kW per ZBM3)

+ Rated discharge energy: 40 kWh

+ **Duration:** 4 - 12 hours (2)

+ Depth of discharge: 100%

+ Maximum charge rate: 10 kW (2.5 kW per ZBM3)

BUILDING BLOCKS

- + Compatible with selected battery/hybrid inverters for on- and offgrid applications.
- Hybrid inverter integrated units can be coupled to existing PV systems (AC-coupled) or support directly connected solar PV strings via MPPT inputs (DC-coupled).

ON-GRID CONNECTION

- + Suitable AC connection required from site main switchboard.
- + Grid-export capable. (3)
- + Blackstart capable. (4)

OFF-GRID CONNECTION

- + Grid-forming. (5)
- + Blackstart capable. (4)

ENVIRONMENTAL

+ Ambient temperature:

Standard enclosure $^{(6)}$: 10 °C to 45 °C (50 °F to 113 °F). With optional Heating Pads: 0 °C to 45 °C (32 °F to 113 °F).

- + **Humidity:** 5 %RH to 95 %RH (non-condensing)
- + **Altitude:** Up to 2,000 m (6,500 ft)
- + Enclosure: IP55 / NEMA 3R with C5 rated coating
- + **Seismic:** (TBA) California building code seismic zone 4. (7)







PHYSICAL

+ Dimensions (LxWxH): 2.270 x 1.110 x 1.241 mm

(891/2" x 433/4" x 49")

Clearances & access: (8)

Front (Battery Bay): 1,300 mm (511/4") (9) Left side (Control Bay): 1,300 mm (511/4") (9)

Right side: 50 mm (2") (10) Rear (For adequate ventilation): 500 mm (20")

 $1,445 - 1510 \text{ kg} \pm 1.5\% (3,185 - 3,330 \text{ lbs} \pm 1.5\%)$ Mass:

(Subject to configuration.)

Handling: Suitable capacity forklift or crane.

Transport: Open truck/flatbed transport.

Mounting: M16 bolts through feet. (11)

SITE PREPARATION

+ Surface/Foundation: Compacted soil/crushed stone/tarmac/ concrete pad/plinths/ screw- or driven piles. (11)

Seismic fixing: Fixed to suitable foundation for site geotechnical requirements.

AUXILIARY POWER (12)

Type: Single phase plus ground, 50/60 Hz.

110 Vac to 240 Vac. Voltage range:

Power consumption: 500 W (max.)

COMMUNICATION

+ BMS hierarchy: Redflow multi-layer BMS integrates ZBM3s at the enclosure-level, and with inverters and site-level EMS.

BMS to EMS/PPC protocols: Modbus-TCP (Ethernet), CAN bus, **REST/JSON**

+ BMS to PCE communication:

DC-DC converters: CAN bus, Modbus-RS485 Hybrid storage inverters: Modbus-TCP (Ethernet), CAN bus External storage inverters: Modbus-TCP (Ethernet), CAN bus

+ Remote monitoring: Cloud-based (BMS) or local monitoring (EMS/PPC) possible.

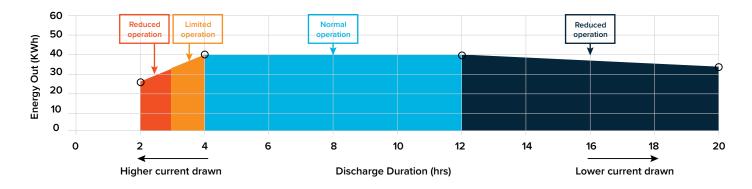
HARDWARE PROTECTION

- + Optional enclosure mounted STOP button suspends Power Conversion Equipment operation.
- Isolation circuit breakers on individual ZBM batteries.
- + Integrated inverter is also individually isolated.
- Protection inherent in the ZBM3 batteries included (refer to the ZBM3 datasheet).
- + Fire suppression not required. Non-flammable electrolyte is not subject to thermal runaway (tested to UL 9540a). Fire test reports available upon request.

STANDARDS

- + Certification to UL 1973 and UL 9540 in progress. UL 9540a completed.
- + Selected hybrid inverters comply to regulatory approvals in AU/NZ, US and ZA markets. Others to be determined if required.

QUADPOD ENERGY OUTPUT vs DISCHARGE DURATION



FOOTNOTES

- (1) Dependent on Power Conversion Equipment (PCE) selection
- Longer deferred or scheduled discharge via hibernation capability.
- (3) Selected hybrid inverters comply to regulatory approval in AU/NZ, US and ZA.
- (4) Additional equipment needed depending on inverter requirements.
- (5) Can operate independent of grid network connection.
- (6) Custom enclosures can be designed for extended low or high temperature ranges.
- (7) Mounting brackets included and pre-assembled. (Testing to required rating still to be conducted.)
- (8) Local codes & standards may have differing requirements.
 (9) 1,500 mm (60") recommended if layout space not constrained.
- (10) QuadPod units can be placed end-to-end on this side.
- (11) Seismic mounting brackets to be fixed according to engineered site geotechnical requirements.
- (12) Optional, but recommended per enclosure for higher efficiency, flexibility and site resilience.

About Redflow

Redflow Limited, a publicly listed Australian company (ASX: RFX), produces zinc-bromine flow batteries for stationary energy storage applications. Redflow batteries are designed for high cycle-rate, long time-base energy storage, and are scalable from small commercial systems through to grid-scale deployments. Redflow's smart, self-protecting batteries offer unique advantages including secure remote management, 100 per cent daily depth of discharge, tolerance of high ambient temperatures, a simple recycling path, no propensity for thermal runaway and sustained energy delivery throughout their operating life.



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